

TECHNICAL BULLETIN

PRODUCT: POLYRAD 3300[™]

POLYRAD 3300[™] is a high molecular weight radiation curable polyester acrylate methacrylate oligomer diluted with toluene for ease of handling and incorporation. POLYRAD 3300[™] possesses low shrinkage properties; it exhibits good scratch resistance and promotes adhesion to many types of substrates. Inks and coatings based on POLYRAD 3300[™] also exhibit toughness and abrasion resistance.

POLYRAD 3300[™] is compatible with all types of reactive diluents, and with all types of photoinitiators.

PHYSICAL PROPERTIES:

Density (g/cm³) 1.0675 ± 0.0025 50.0° ± 2.5° C Τg Coefficient of Thermal Expansion $\alpha_1 = 70 \pm 2$ < 1.0% Shrinkage (TGA @ 300°C) Molecular weight (neat oligomer) 3000 avg. Diluent: Toluene (36 pbw) Weight Solids 64.0% Viscosity (@ 40°C) <5000 centipoise

For further information, please direct your inquiries to:

Designer Molecules Inc. 10090 Willow Creek Road San Diego, CA 92131

Contact:Sharon HansonPhone:(858) 536-4703Fax:(858) 348-1123E-mail:shanson@designermoleculesinc.comWeb page:www.designermoleculesinc.com